

PA-1650-88D3 SPECIAL ASSEMBLING INSTRUCTION

REV:A

[illegible]




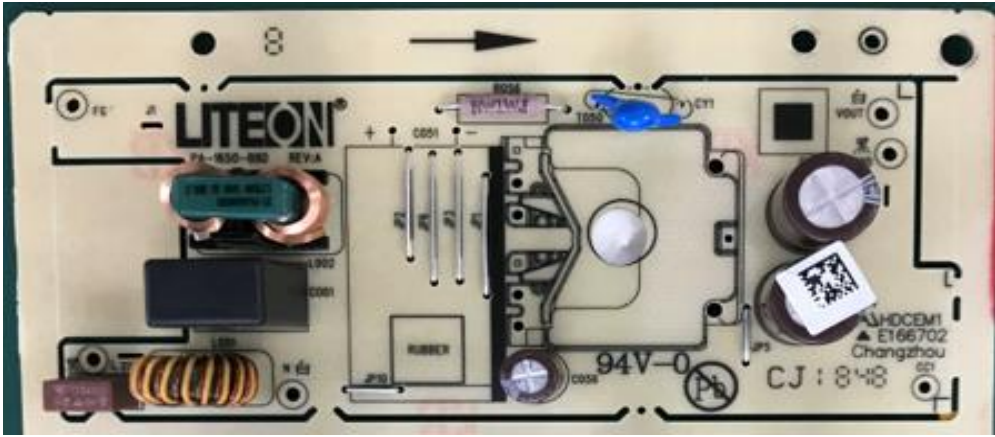
Prepared by: Jacky Tsai

Checked by:

Approved by:

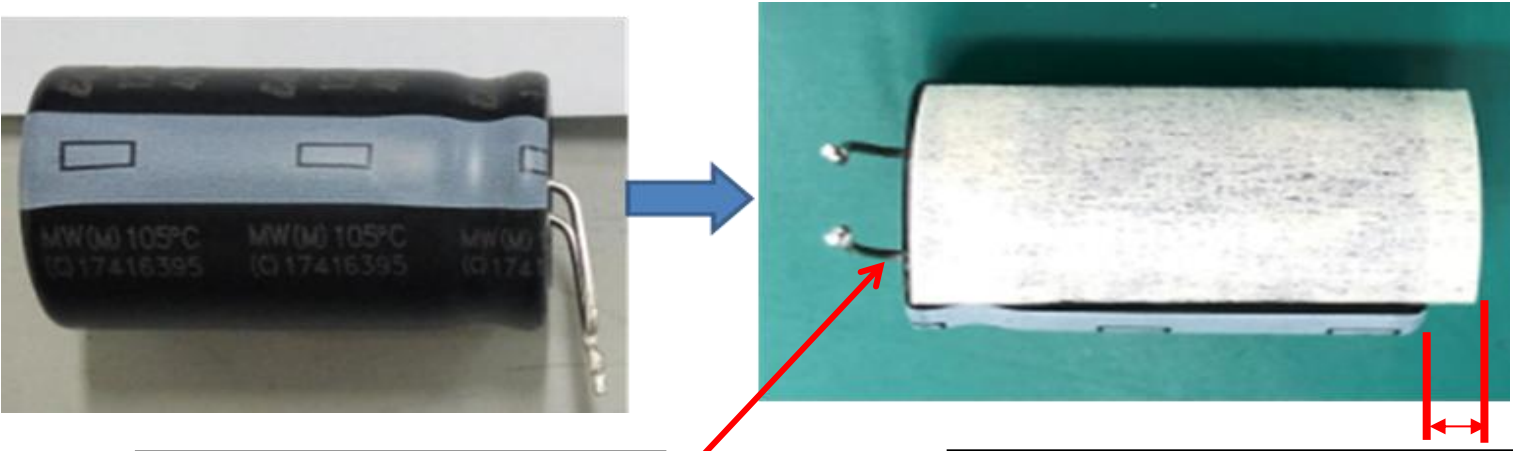
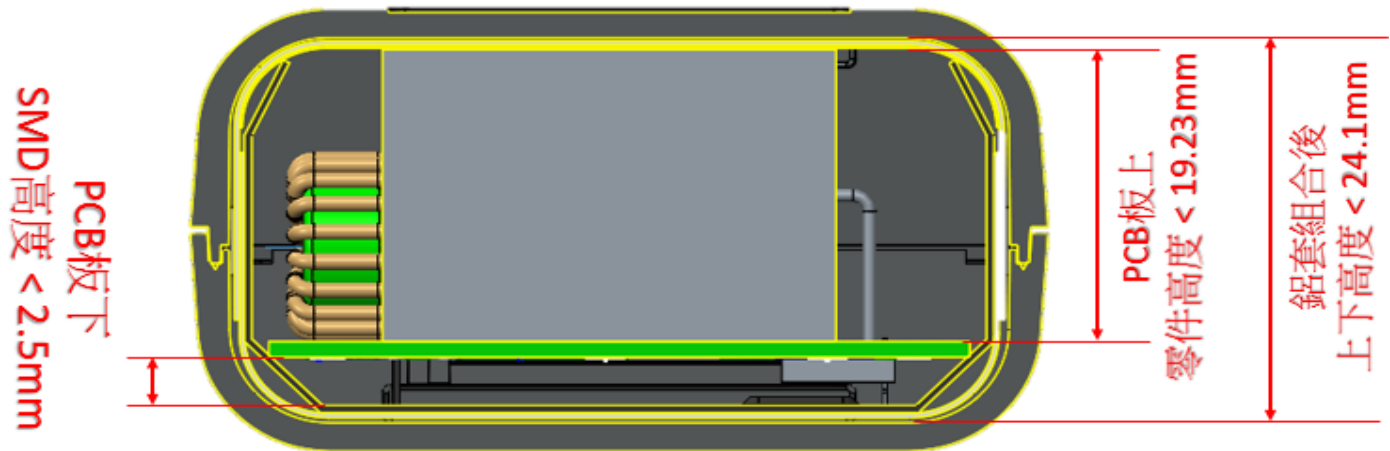
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APPENDIX

		REMARK
<div data-bbox="322 257 1391 756"></div> <div data-bbox="886 758 942 800"><p>圖A</p></div>		
<div data-bbox="318 814 1558 1310"></div> <div data-bbox="206 1327 584 1369"><p>D050、Q050 需完全被膠覆蓋</p></div> <div data-bbox="994 1316 1252 1358"><p>工廠首件確認時卡</p></div> <div data-bbox="1302 1327 1550 1369"><p>Q300至少覆蓋一半</p></div> <div data-bbox="349 1405 1325 1808"></div> <div data-bbox="1407 1408 1574 1450"><p>點738351膠</p></div> <div data-bbox="1379 1663 1582 1705"><p>膠不可覆蓋LED</p></div> <div data-bbox="886 1836 942 1878"><p>圖B</p></div>		
<div data-bbox="347 1917 1343 2352"></div> <div data-bbox="886 2396 942 2438"><p>圖C</p></div>		

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				REMARK
<div><div></div><div><div>貼醋酸膠帶(720289)x33mm</div><div>C051尾部預留約2 mm</div></div></div>				
圖D				
Componet Limit Height				
NO.	Name	C001 Dimension	C051 Dimension	T050 Dimension
H1	Adaptor height	28.00	28.00	28.00
1	Case top	1.80	1.80	1.80
1.1	Assembly Tolerance(Main body<->case Top)	0.20	0.20	0.20
2	Shielding TOP	0.30	0.00	0.30
2.1	Tape	0.12	0.12	0.12
3	Glue	0.00	0.10	0.20
4	PCB	1.00	1.00	1.00
4.1	C051 BTM Wire	0.00	0.70	0.00
4.2	C051 BTM Tape	0.00	0.30	0.00
5	Trimming free gap	2.50	2.50	2.50
6	FRPP	0.45	0.45	0.45
6.1	Tolerance(FRPP <-> Shielding BTM)	0.10	0.10	0.10
7	Shielding BTM	0.30	0.30	0.30
8	Component Height (MAX)	19.00	18.50	18.90
9.1	Assembly Tolerance(Main body<->case btm)	0.20	0.20	0.20
9	Case Btm	1.80	1.80	1.80
	Thickness TTL	23.77	24.07	23.87
	Component Limit Height (MAX)		19.23	
<div></div>				
圖E				